

## AMENDMENTS TO THE CLAIMS

1        1. (Original) A tool adapted to finish end pieces of roofing panels comprising:  
2              a table adapted to receive a roofing panel, and  
3              a first notching device and a second notching device, each said notching device  
4        being adapted to remove a notch from side walls of the roofing panel; wherein  
5              at least one of said notching devices is movable relative to the other said  
6        notching device, so that a notch formed by said first notching device can be made at a  
7        different longitudinal position along a first side wall of the roofing panel relative to a  
8        notch formed by said second notching device, thereby enabling variation of an angle  
9        between said notch formed by said first notching device and said notch formed by said  
10      second notching device.

1        2. (Original) The tool as defined in claim 1 wherein:  
2              said tool further comprises a pan shear pivotally mounted on said table.

1        3. (Original) The tool as defined in claim 1 wherein:  
2              said tool further comprises a hemmer pivotally mounted on said table.

1        4. (Currently amended) The tool as defined in claim 1 wherein:  
2              said table comprises two side walls, at least one of said side walls having an  
3        elongated opening therein to accommodate a travel ~~path~~ path of an associated one of  
4        said notching devices.

5. (Canceled)

1       6. (Original) The tool as defined in claim 1 wherein:  
2           each said notcher comprises a bottom die, said bottom die comprising at least  
3       one supporting projection, said supporting projection being adapted to enter an open  
4       area of a female side wall of the roofing panel.

1       7. (Original) The tool as defined in claim 1 wherein:  
2           each said notcher comprises a bottom die and a top die, said bottom die  
3       comprising at least one supporting projection, said supporting projection being adapted  
4       to enter an open area of a female side wall of the roofing panel, and said top die  
5       comprising a slot to receive said supporting projection of said bottom die, so that a  
6       clean cut of the side wall of the roofing panel is achieved.

1       8. (Original) The tool as defined in claim 1 wherein:  
2           said hemmer comprises  
3           a brake handle,  
4           a brake plate,  
5           a hold down, and  
6           an angled panel support; wherein  
7           an exposed tongue of a notched roofing panel is secured on said panel support  
8       with said hold down, and pressure is applied to the tongue by means of said brake  
9       handle so that the tongue is bent around a brake pivot on an end of said panel support.

1       9. (Original) The tool as defined in claim 8 wherein:  
2           after an initial bending operation, the panel is repositioned on a top of said panel  
3       support so that the tongue can be completely flattened.

1        10. (Original) The tool as defined in claim 8 wherein:  
2              after an initial bending operation, said panel support is retracted so that said  
3        brake handle can continue to apply pressure to the tongue of the panel so as to  
4        completely flatten the tongue.

1        11. (Original) The tool as defined in claim 1 wherein:  
2              said notchers are connected to each other through a linkage mechanism so that  
3        said notchers move in unison to desired positions.

1        12. (Original) The tool as defined in claim 11 wherein:  
2              said linkage mechanism comprises a plurality of link arms pivotally connected to  
3        each other and to said notchers.

1        13. (Original) A tool adapted to notch a side wall of a roofing panel comprising:  
2              a bottom die,  
3              a top die, and  
4              an actuation means to drive said bottom die and said top die toward each other;  
5        wherein  
6              said bottom die comprises at least one supporting projection, said supporting  
7        projection being adapted to enter an open area of a female side wall of the roofing  
8        panel, and  
9              said top die comprises a slot to receive said supporting projection of said bottom  
10      die, so that a clean cut of the side wall of the roofing panel is achieved.

1       14. (Original) The tool as defined in claim 13 wherein:  
2       said tool is installed in line with a roll forming machine.

1       15. (Original) The tool as defined in claim 14 wherein:  
2       said actuation means is driven by a hydraulic drive.

1       16. (Original) The tool as defined in claim 14 wherein:  
2       said actuation means is driven by a pneumatic drive.

17-19. (Cancelled)